

SERVICE GUIDE

- ⊗ Raise the input shell upward. Remove the forward part of the gear train as an assembly. (Fig. 12).

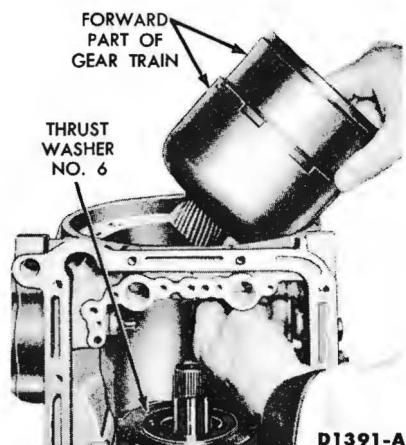


FIG. 12—Forward Part of Gear Train—Removal or Installation



FIG. 13—Forward Part of Gear Train Positioned in Holding Fixture

- ⊗ Position the forward part of the gear train in the holding fixture or a hole in the workbench. (Fig. 13).

- ⊗ Remove the reverse-high clutch drum from the forward clutch. (Fig. 14).

- ⊗ Remove thrust washer #2 from the forward clutch cylinder if it did not come out with the front pump. (Fig. 7).

- ⊗ Remove the forward clutch from the forward clutch hub and ring gear. (Fig. 14).

- ⊗ Remove thrust washer #3 from the forward clutch hub if it did not come out with the forward clutch. (Fig. 14).

- ⊗ Remove the forward clutch hub and ring gear from the front planet carrier. (Fig. 14).

- ⊗ Remove thrust washer #4 and the front planet carrier from the input shell.

- ⊗ Remove the input shell, sun gear, and thrust washer #5 from the holding fixture.

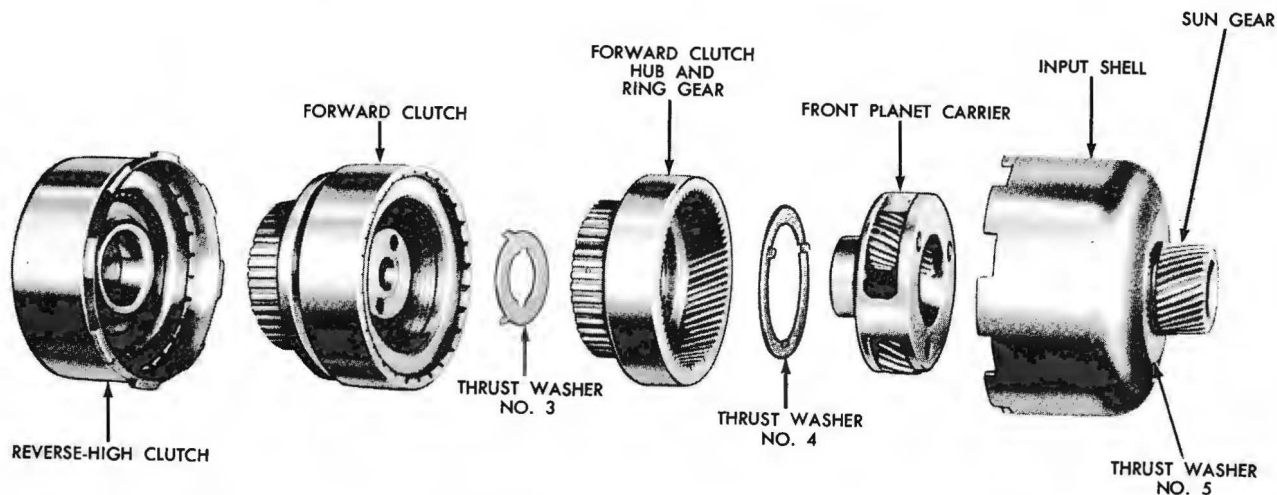


FIG. 14—Forward Part of Gear Train Disassembled

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