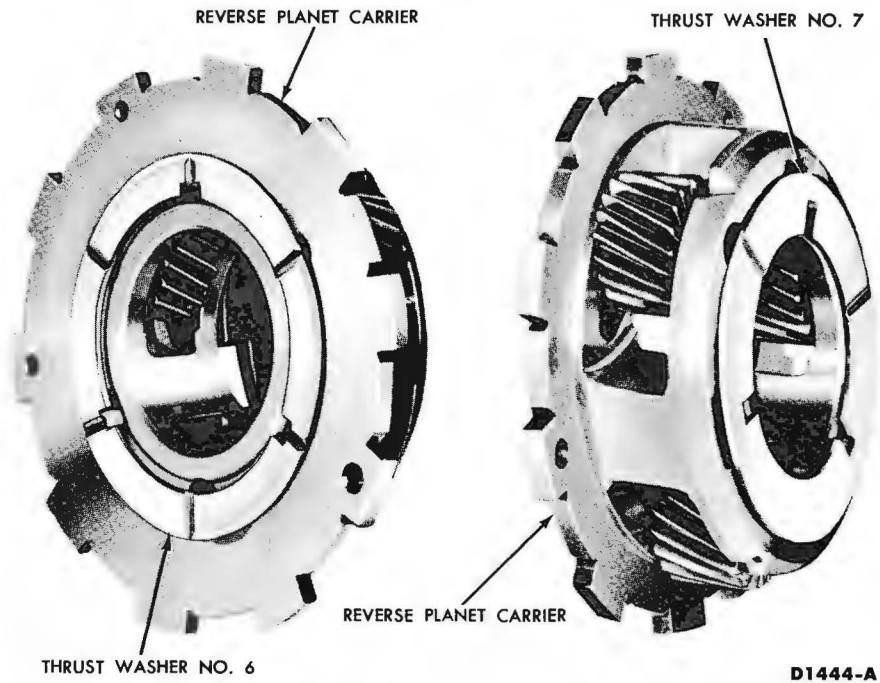
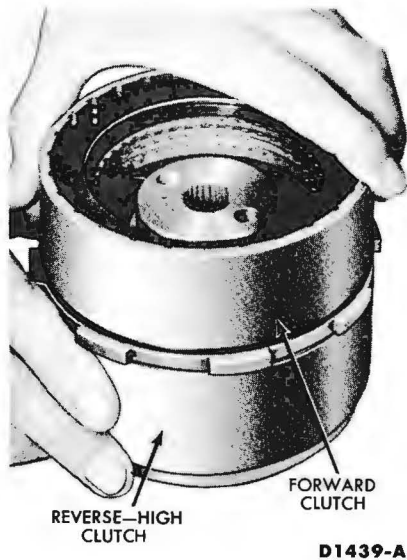


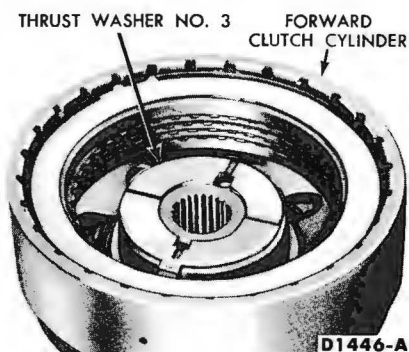
### SERVICE GUIDE



**FIG. 68—Thrust Washer No. 6 and 7 Location**



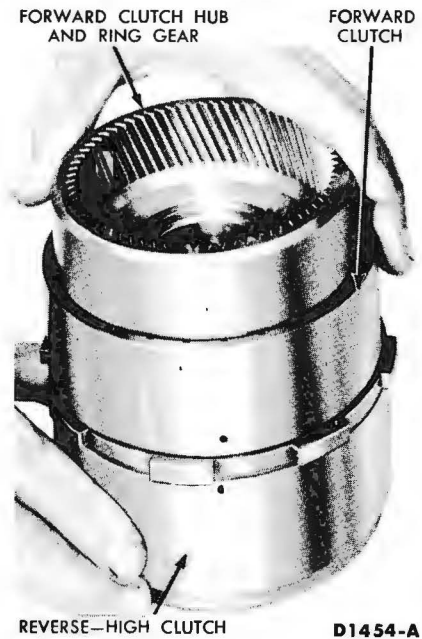
**FIG. 69—Installing Clutch Units**



**FIG. 70—Thrust Washer No. 3 Location**

- ☒ Install the forward clutch hub and ring in the forward clutch.

**Note:** Rotate the units to mesh the forward clutch plates with the splines on the forward clutch. (Fig. 71).



**FIG. 71—Forward Clutch Hub and Ring Gear Installation**

- ☒ Install thrust washer #4 on the front planet carrier. (Fig. 72).